FTool watch-maker wire tool set
Fast, precise, flexible, economic

ftool® INTERNATIONAL **Fi**

NEW

F-Tool watch-maker wire tool set

The smaller the work pieces, the harder it is to clamp in a selected, aligned position.

The F-Tool watch maker wire tool set is the right support, when flat plates or subtle stamps have to be clamped fast and accurate in the EDM wire cutting machine.

Assembling

- The watch maker wire tool set can be clamped fast and comfortable into the F-Tool basic rulers on the table.
- Z-Support lies crash-free +2mm over Z-zero.
- In combination with two clamping sets you can as well clamp larger plates in the working area range.

Technical data

- Rust resistant, hardened, precision ground stainless steel
- External dimension: 120 x 120 x 12 mm
- Clamping dimension: 60 x 60 mm
- Opening for work pieces with diameters from 5 to 16 mm
- Opening for stamp sizes up to 30 x 15 mm
- 4 small brackets: 22 x 13 x 4 mm
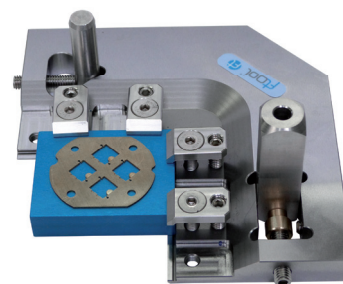- Max. work piece size: approx. 80 x 80 x 1-20 mm

Article no.	Article	Quantity	Weight	Code	
FT 02150	FTool watch-maker wire tool set	1 piece	0.87 kg	W	

Delivered in case with screws and keys

Examples of use
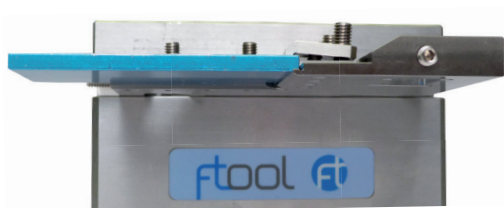
Flat work pieces can be clamped on the Z-lip, 2 mm over Z-0, fast and absolutely collision-free.

The length of the clamping wing is 60 mm.

The flat brackets enable a narrow infeed of the wire guides.

Subtle stamps or small work pieces can be clamped in the intended bag on Z-0.

Diameters of 5 – 16 mm can be clamped precisely on Z-0 into the prism.

F-Tool universal clamping beam supporting plate

The F-Tool universal clamping beam supporting plates can be clamped directly on the machine table, without basic rulers. Miscellaneous table sizes and beam lengths can be bridged by movement on the side. In the single application you can add a FT 01906 Z-0 base plate to the supporting plate and use it as a clamping plate.

Article no.	Article	Quantity	Weight	Code	
FT 02149	FTool universal clamping-beam supporting plate 108 x 80 x 14 mm	Set of 2 pieces	1.66 kg	W	

Example of assembling

A

A-(70-176)

70

54   36
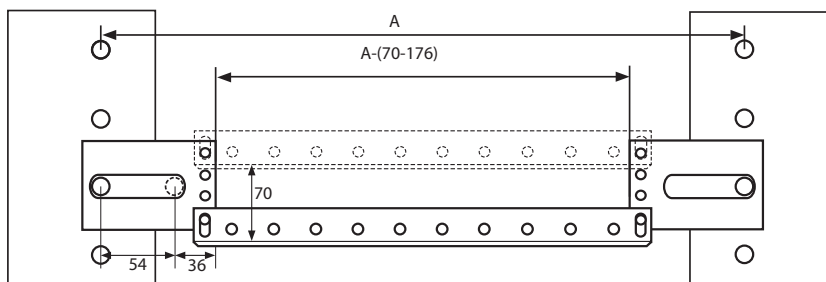
Examples of use

FT 02149

FT 02149 F-Tool universal clamping beam supporting plate

FT 02149

FT 01906
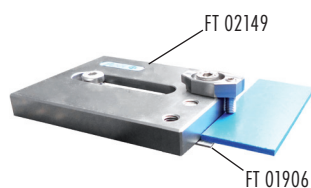
FT 02149 F-Tool universal clamping beam supporting plate in the single application