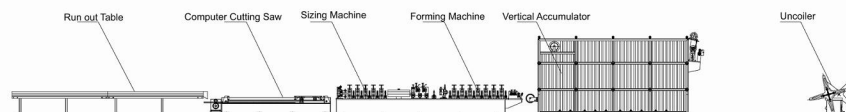
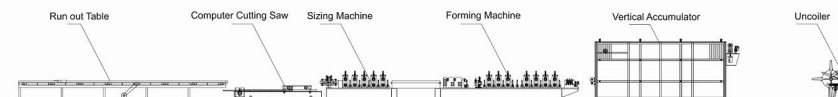


Carbon Steel/ Galvanized Steel Tube/Pipe Welding Line



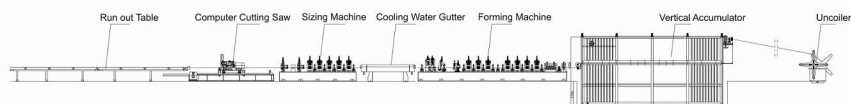
Model	RT16	RT25	RT28	RT32
Diameter of Welded Tubes	8-25mm	8-30mm	10-38mm	13-50.8mm
Wall Thickness of Welded Tube	0.3-1.0mm	0.4-1.3mm	0.5-1.5mm	0.6-2.0mm
Speed of Tube Welding	30-90m/min	30-90m/min	30-80m/min	20-90m/min
Power of Major Motor	22KW	37KW	45KW	75KW
High Frequency Power	60KW	100KW	100KW	100KW



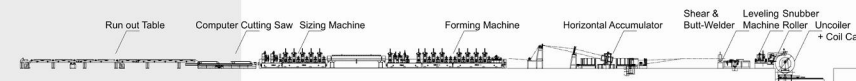
Model	RT45	RT50	RT60	RT60 Enlarged
Diameter of Welded Tubes	13-50.8mm	15-63.5mm	16-63mm	25-80mm
Wall Thickness of Welded Tube	0.8-2.0mm	0.8-2.5mm	1.0-3.0mm	0.8-3.0mm
Speed of Tube Welding	20-70m/min	20-70m/min	20-60m/min	30-80m/min
Power of Major Motor	75KW	90KW	132KW	75KW*2
High Frequency Power	100KW	150KW	200KW	200KW



RELIANTT



Model	RT76	RT76 Enlarged	RT76 Enlarged	RT76 Enlarged	RT90	RT90 Enlarged
Diameter of Welded Tubes	25-80mm	25-102mm	38-114mm	32-127mm	32-100mm	60-140mm
Wall Thickness of Welded Tube	1.2-4.0mm	0.6-3.5mm	1.5-4.0mm	1.5-2.5mm	1.5-4.5mm	1.5-4.0mm
Speed of Tube Welding	15-60m/min	30-70m/min	15-60m/min	15-50m/min	15-50m/min	15-50m/min
Power of Major Motor	160KW	110KW×2	90KW×2	90KW×2	90KW×2	110KW×2
High Frequency Power	300KW	250KW	300KW	350KW	350KW	400KW



Model	RT115	RT165	RT219
Diameter of Welded Tubes	40-115mm	76-165mm	114-219mm
Wall Thickness of Welded Tube	1.5-5.0mm	2.0-6.0mm	3.0-8.0mm
Speed of Tube Welding	15-50m/min	15-50m/min	15-40m/min
Power of Major Motor	132KW×2	160KW×2	200KW×3
High Frequency Power	400KW	600KW	800KW

Option for Tube/Pipe Welding Line

1. Uncoiler



2. Shear & Butt-welder



3. Accumulator



Vertical Accumulator



Horizontal Accumulator

4. Cutting Saw



Hot Type

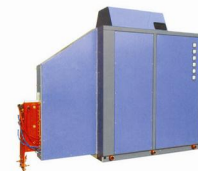


Cold Type

5. Solid State HF Welder



Switch Rectifying Cabinet



Inverter Output Cabinet



Central Console



Mechanical Adjusting Equipment



Circulation Soft Water Cooling System



DC Drive Cabinet

6. Moulds



7. Others



Saw Blade



Magnetic Bar



Zinc Spray Device