

## **Tools for Steel Wire Rod Industry**

Solar Diamond offers complete Tooling solutions for Steel Wire Rod Mills, from Roll Grinding, notching to engraving. Diamond / cBN grinding and notching tools are manufactured in State-of-the-Art facility as per customer Design.

## **Application**

Profile, OD grinding and notching of Cemented Carbide and composite alloy rolls (Kocks roll) used in the production of wire rods in pre-finishing and finishing stands of high-speed wire rod mills.





Cemented
Carbide Roll



Composite Alloy Kocks Roll



Roll grinding



Steel Re-bar

Machines - Atomat, Herkules, Micromatic, Wendt & others

Roll Material - Cemented Carbide & Composite Alloy

Wheel Shapes: 1A1, 1F1, 4B9, 1EF1, 9FF1, 14FF1

Diameter range: 100 to 350 mm

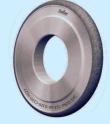
Grit Size: 126, 151, 181



for Roll Groove
Profile Grinding



Electroplated Wheel
with integral Flange
for Kocks Roll Profile Grinding



Metal Bond for Roll Groove Profile Grinding



Resin Bond Wheel for Roll OD Grinding





Wheel Flange assembly & Notching spindle for grooving

PCD/PcBN Bits for Roll Groove Notching & Engraving PCD/PcBN inserts