

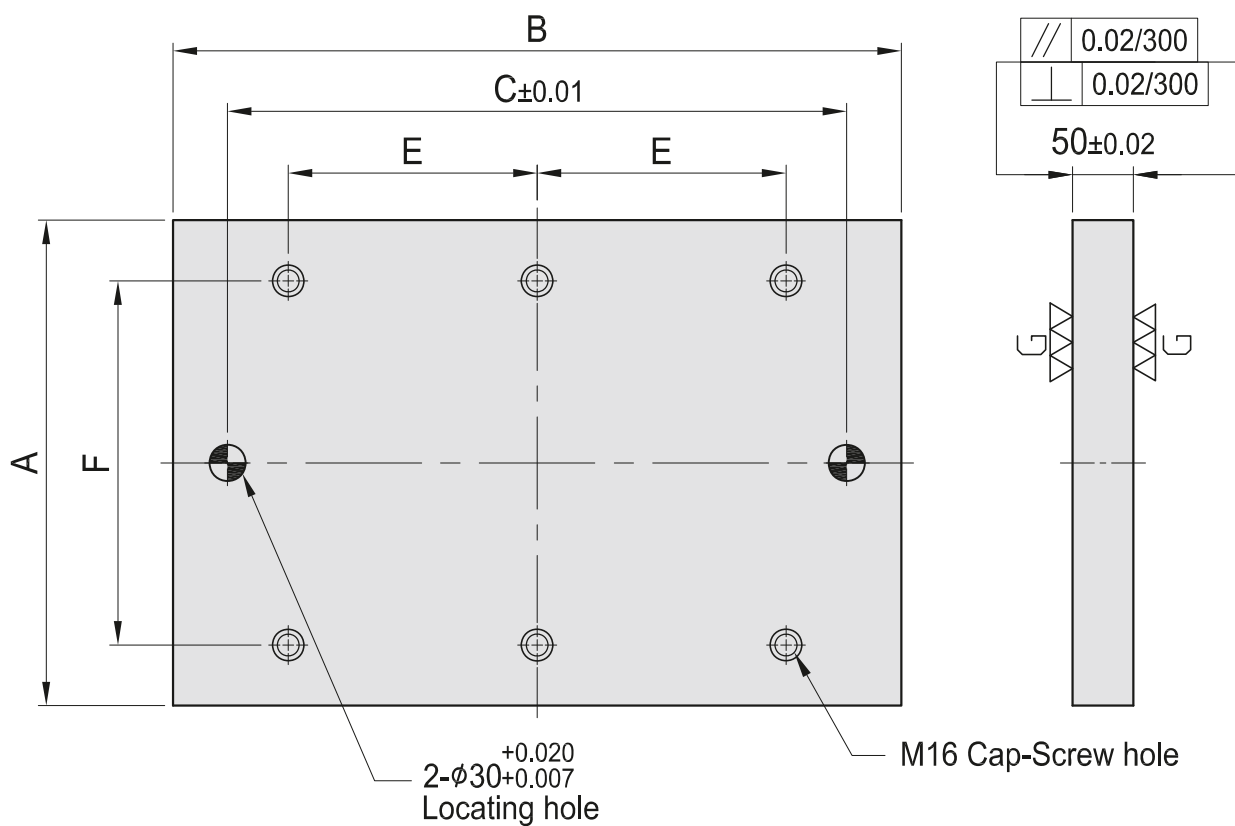


BPP/RT



Rectangular Base Plate - Plane

- Material : Cast iron GG30(DIN) / C45
- Heat Treated (Normalised)
- Features :
 - Can be special ordered with any size
 - Thickness available from 35mm to 50mm
- Application : vertical machining center



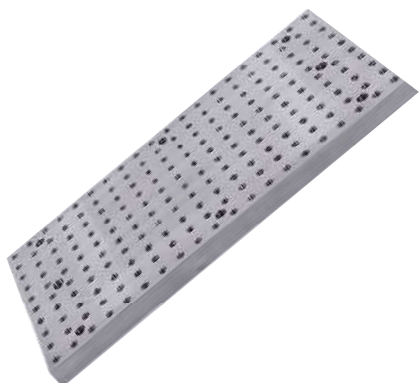
MODEL NO.	A	B	C	E	F	kg
BPP/RT/400600	400	600	-	-	-	88
BPP/RT/500600	500					106
BPP/RT/400800	400	800	-	-	-	113
BPP/RT/450900	450	900				142
BPP/RT/5001000	500	1000	-	-	-	176

NOTE: C.E.F. Values as per customer's requirement



BPG/RT

Rectangular Base Plate - Grid Hole



- Material : Cast iron GG30(DIN) / C45
- Heat Treated (Normalised)
- Features :
 - Alignment bushing
 - Threaded insert
 - MTP hole spacing : 50 ± 0.02
 - Grid holes available in M12 & M16
 - Easily adapts to standardized jig components
- Application : Vertical machining center

Rectangular Base Plate

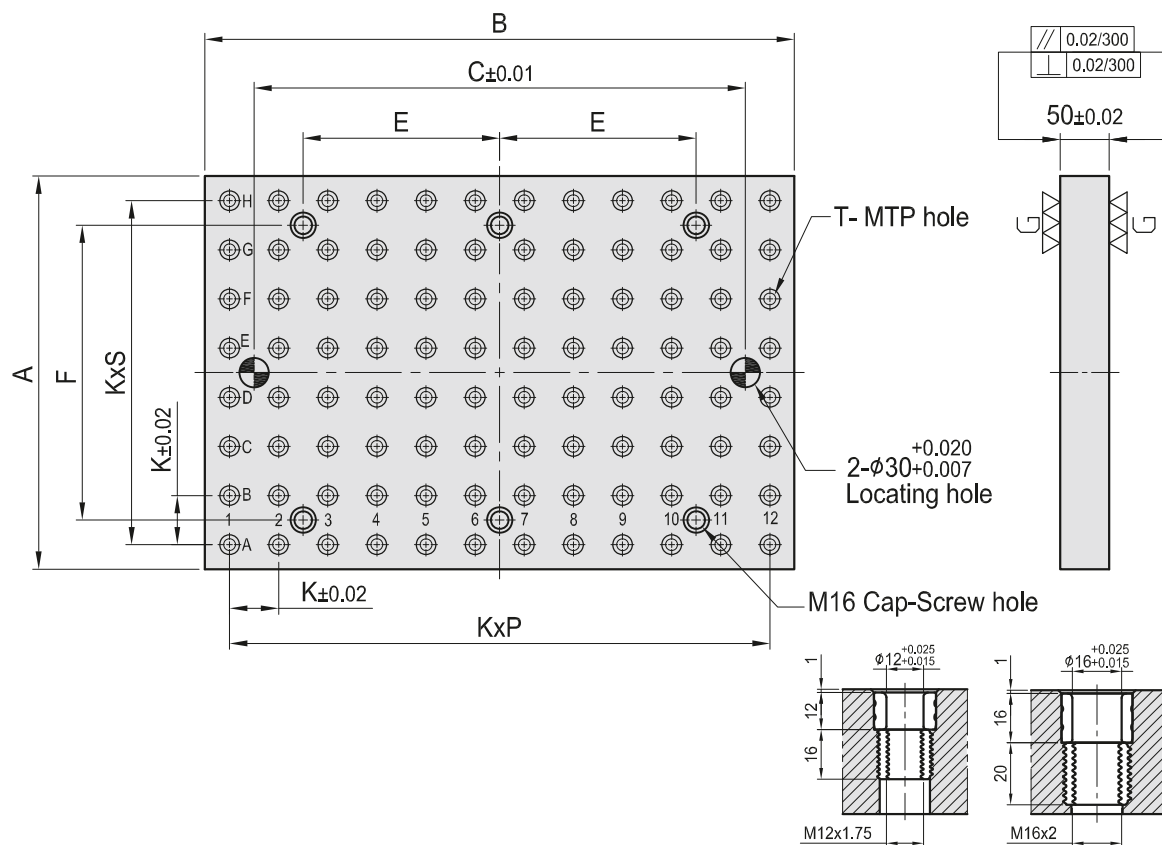


Figure T

MODEL NO.	A	B	C	E	F	K	P	S	MTP	kg
BPG/RT/400600	400	600	—	—	—	50	11	7	96	90
BPG/RT/500600	500							9	120	112
BPG/RT/400800	400	800	—	—	—	50	15	7	128	109
BPG/RT/450900	450							8	158	138
BPG/RT/5001000	500	1000	—	—	—	50	19	9	200	165

NOTE: C.E.F. Values as per customer's requirement



Rectangular Base Plate - T-slot

- Material : Cast iron GG30(DIN) / C45
- Heat Treated (Normalised)
- Features :
 - T-slots available in 14mm & 18mm (D)
 - T-slots running in 2 directions
 - Easily adapts to standardized jig components
- Application : Vertical machining center

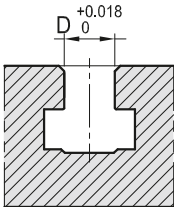
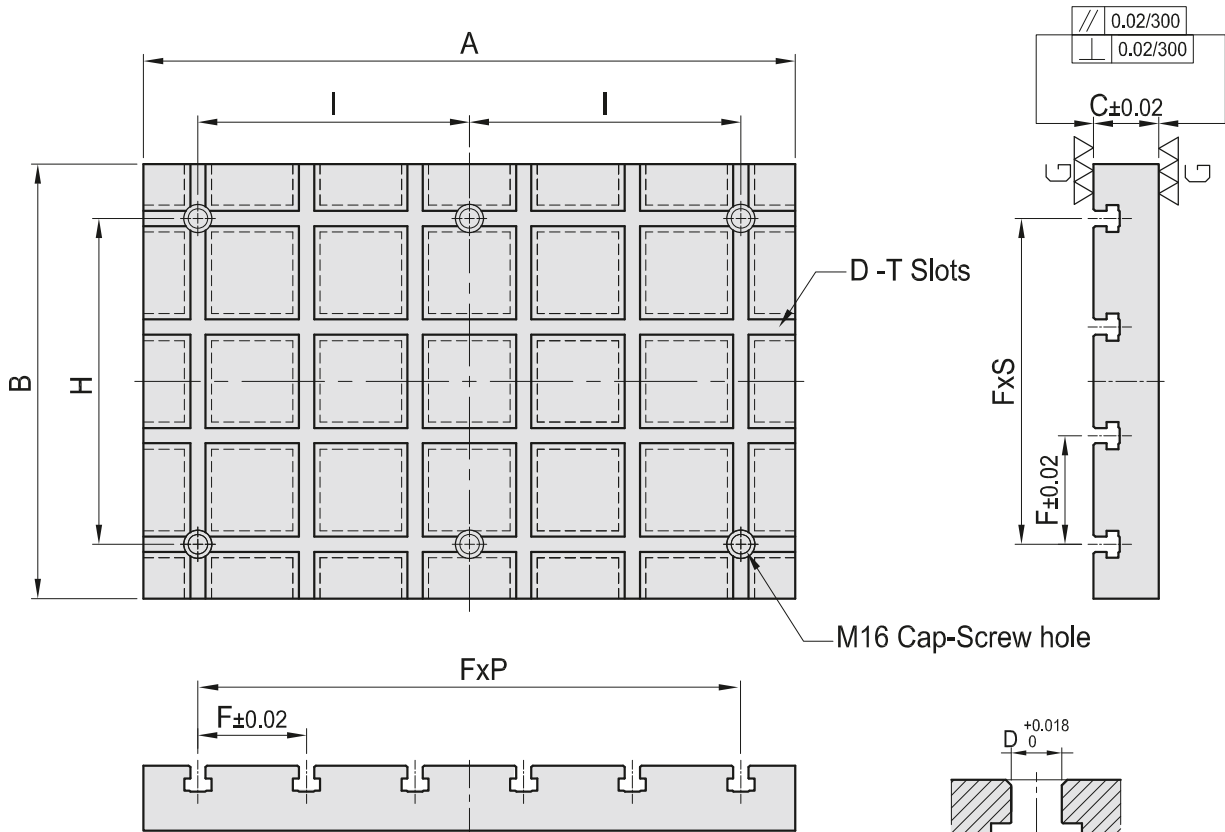


Figure D

MODEL NO.	A	B	C	F	P	S	H	I	kg
BPT/RT/400600	600	400	60	100	5	3	-	-	92
BPT/RT/500600		500				4			115
BPT/RT/400800	800	400	60	100	7	3	-	-	117
BPT/RT/450900	900	450			8				168
BPT/RT/5001000	1000	500	60	100	9	4	-	-	198

Note : H and I Value as per Customer Requirement

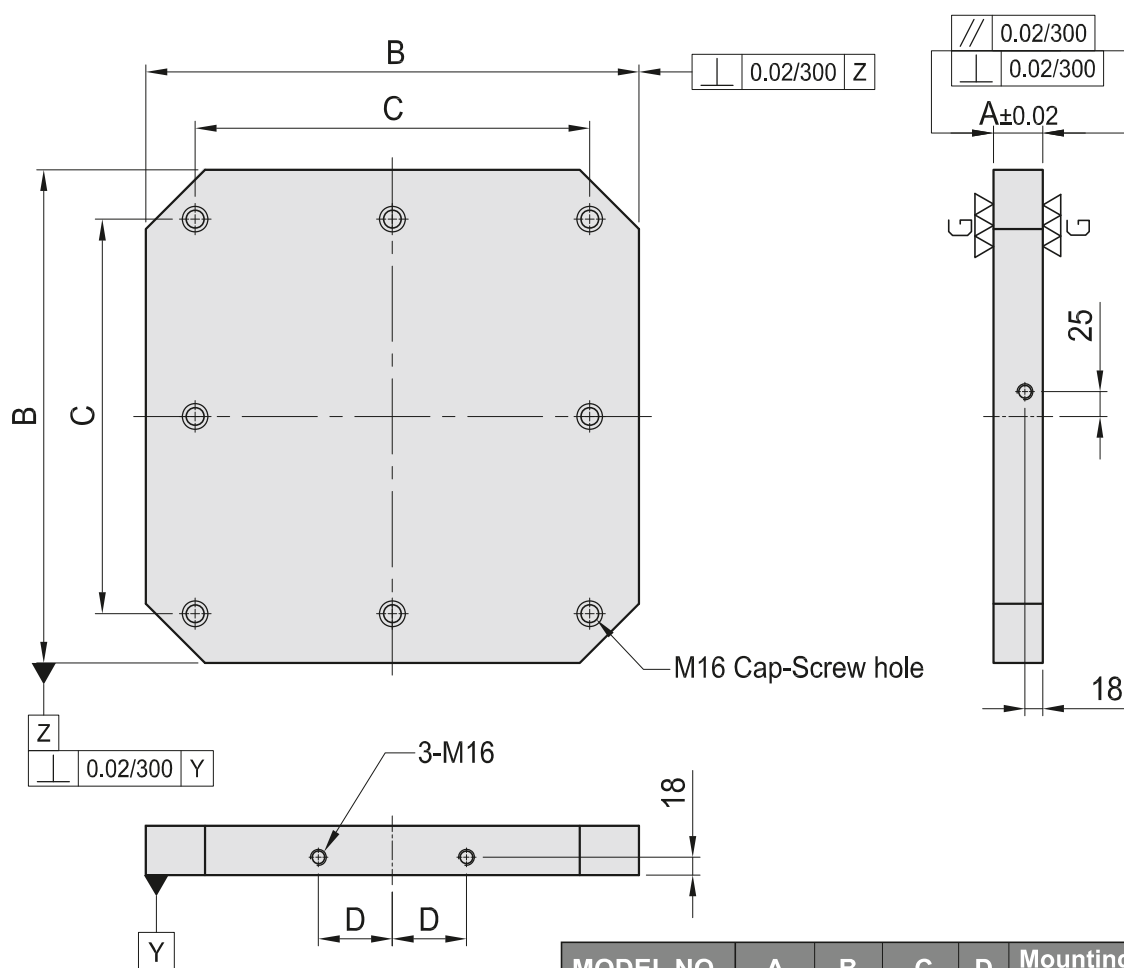


BPP/SQ

Square Base Plate - Plane



- Material : Cast iron GG30(DIN) / C45
- Heat Treated (Normalised)
- Features :
 - Can be special ordered with any size
 - MTP hole
 - Thickness available from 35mm to 50mm
- Application : Horizontal machining center



MODEL NO.	A	B	C	D	Mounting holes	kg
BPP/SQ/400	50	400	320	55	4	57
BPP/SQ/500	50	500	400	75	8	88
BPP/SQ/630	50	630	500	100	8	140
BPP/SQ/800	50	800	640	135	8	225

Note : C Value as per Customer Requirement



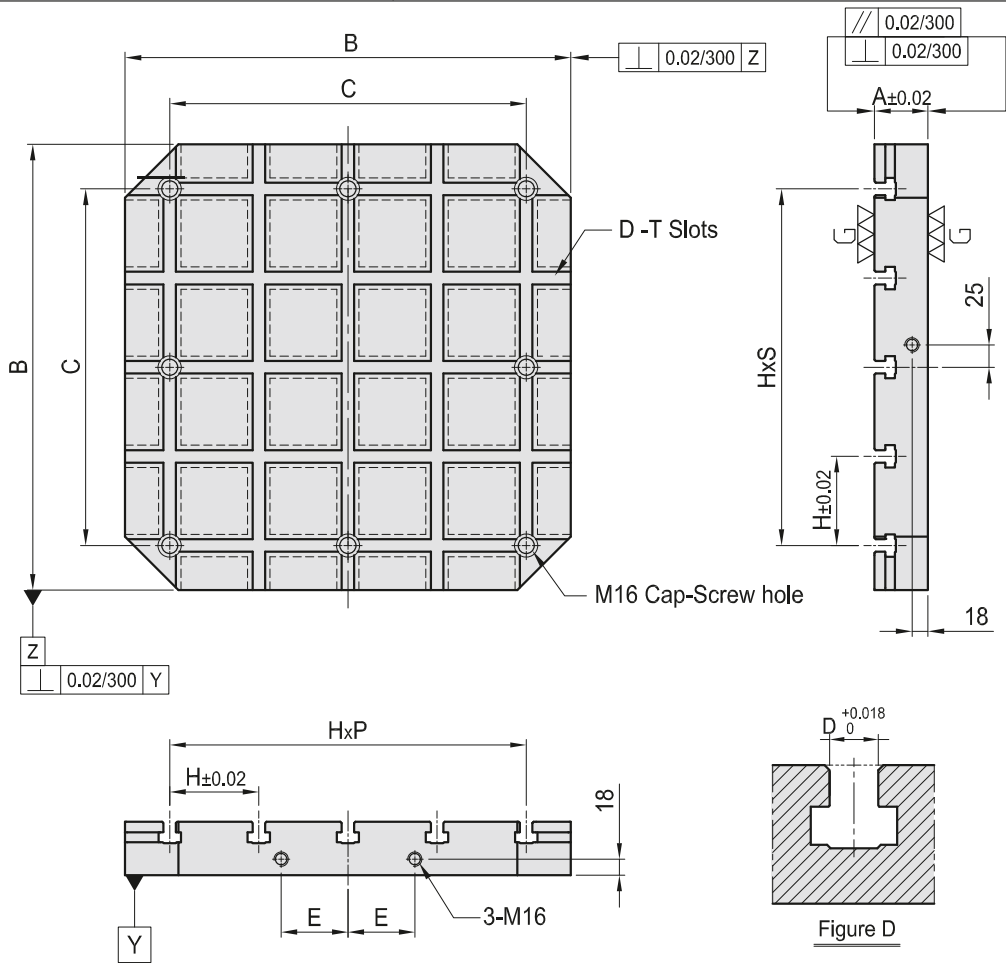
BPT/SQ



Square Base Plate

Square Base Plate - T-slot

- Material: Cast iron GG30(DIN) / C45
- Heat Treated (Normalised)
- Features :
 - T-slots available in 14 & 18 (D)
 - T-slots running in 2 directions
 - Easily adapts to standardized jig components
- Application: Horizontal machining center



MODEL NO.	A	B	C	E	H	P	S	Mounting holes	kg
BPT/SQ/400	60	400	320	55	80	4	4	4	56
BPT/SQ/500		500	400	75	100			8	90
BPT/SQ/630	75	630	500	100	125	4	4	8	150
BPT/SQ/800		800	640	135	160				230

Note : C Value as per Customer Requirement



BPG/SQ

Square Base Plate - Grid Hole



- Material : Cast iron GG30(DIN) / C45
- Heat Treated (Normalised)
- Features :
 - Alignment bushing
 - Threaded insert
 - MTP hole spacing : 50 ± 0.02
 - Grid holes available in M12 & M16
 - Easily adapts to standardized
 - jig components
- Application : Horizontal machining center

Square Base Plate

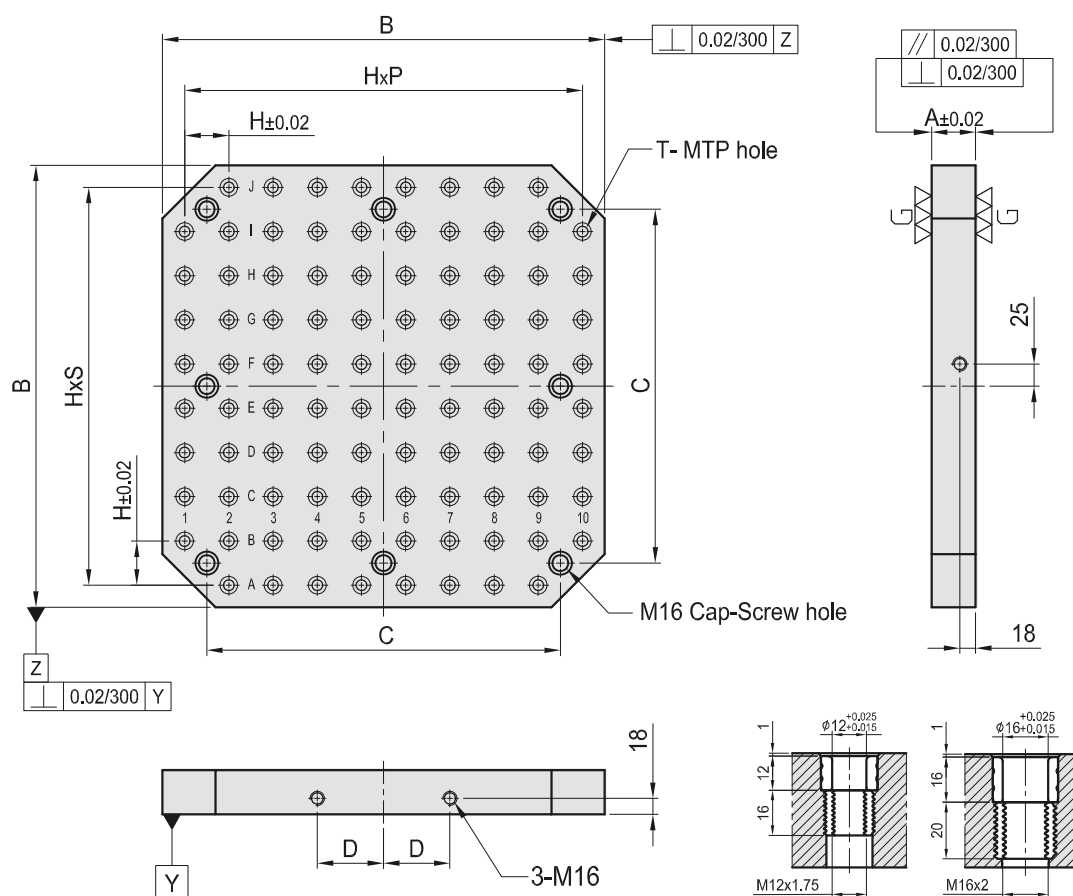


Figure T

MODEL NO.	A	B	C	E	H	P	S	MTP	Mounting holes	kg
BPG/SQ/400	50	400	320	55	50	7	7	59	4	54
BPG/SQ/500		500	400	75		9	9	93	8	83
BPG/SQ/630	50	630	500	100	50	11	11	139	8	135
BPG/SQ/800		800	640	135		15	15	237		206

Note : C Value as per Customer Requirement

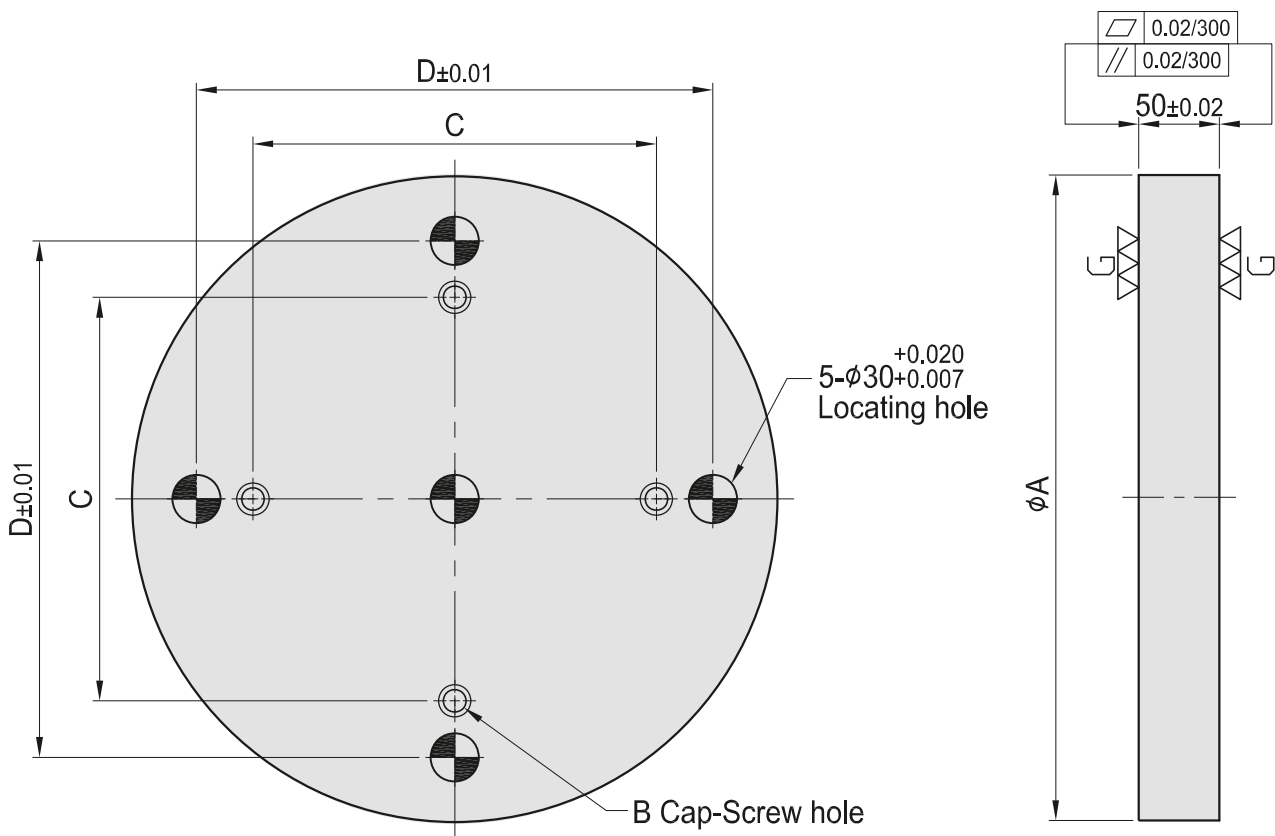


BPP/R

Round Base Plate-plane



- Material: Cast iron GG30(DIN) / C45
- Heat Treated (Normalised)
- Features:
 - Can be special ordered with any size
 - Thickness available from 35mm to 50mm
- Application: Nc rotory table or Indexer



MODEL NO.	A	B	C	D	kg
BPP/R/D300	300	M12	150	220	25
BPP/R/D400	400		250	320	40
BPP/R/D500	500	M16	300	400	65
BPP/R/D600	600		400	500	95



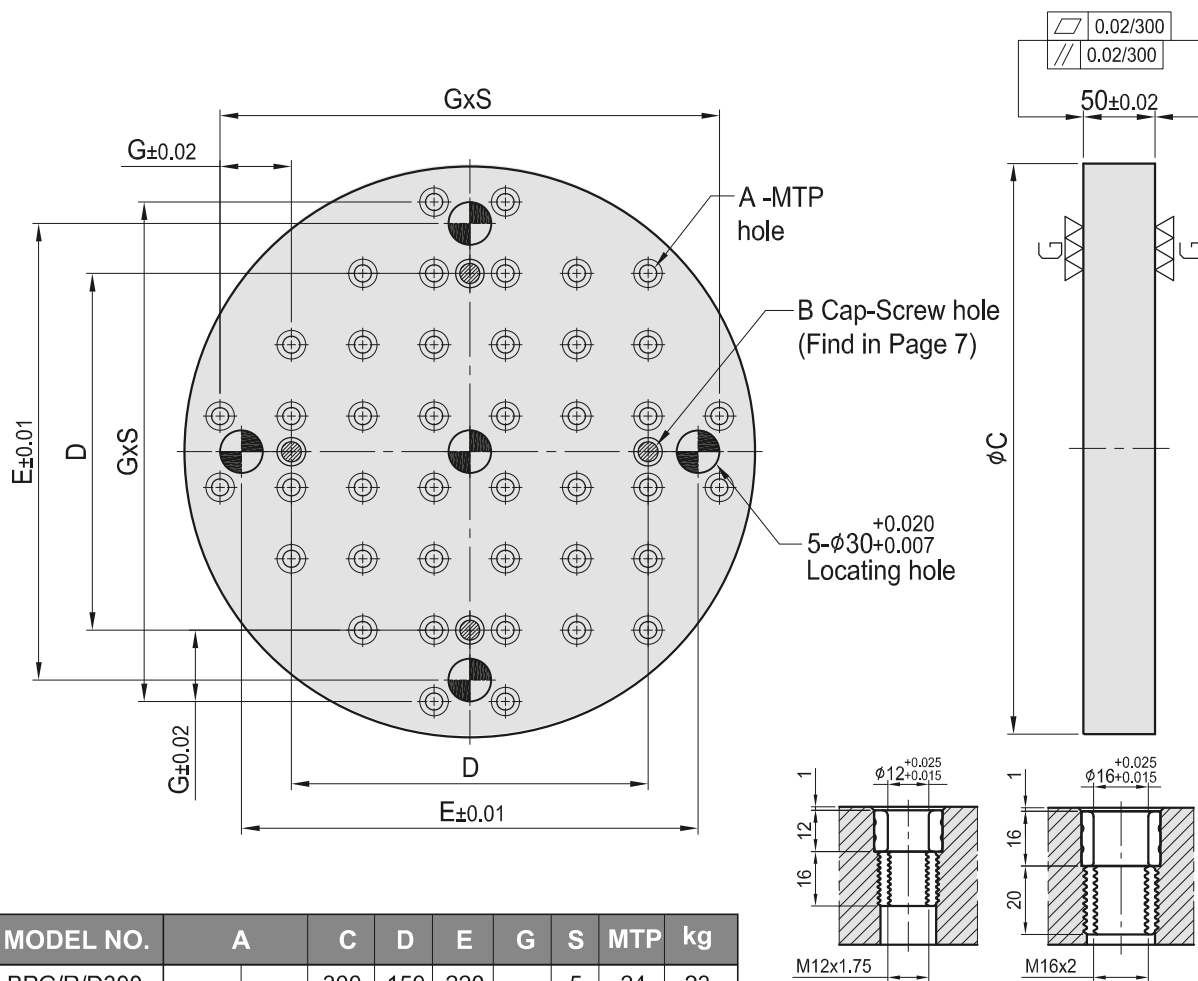
BPG/R

Round Base Plate - Grid Hole



- Material : Cast iron GG30(DIN) / C45
- Heat Treated (Normalised)
- Features :
 - Alignment bushing
 - Threaded insert
 - MTP hole spacing : 50 ± 0.02
 - Grid holes available in M12 & M16
 - Easily adapts to standardized jig components
- Application : NC rotary table or indexer

Round Base Plate



MODEL NO.	A	C	D	E	G	S	MTP	kg
BPG/R/D300	$\phi 12$	M12	300	150	220	50	5	23
BPG/R/D400	$\phi 12$	M12	400	250	320	50	7	42
BPG/R/D500	$\phi 12$	M12	500	300	400	50	9	68
BPG/R/D600	$\phi 12$	M12	600	400	500	50	11	96
BPG/R/D500	$\phi 16$	M16	500	300	400	50	9	68
BPG/R/D600	$\phi 16$	M16	600	400	500	50	11	95

Figure A



BPT/R

Round Base Plate



Round Base Plate - T-slot

- Material: Cast iron GG30(DIN)/C45
- Heat Treated (Normalised)
- Features:
 - T-slots available in 14 & 18 (J)
 - T-slots running in 2 directions
 - Easily adapts to standardized jig components
- Application : NC rotary table or indexer

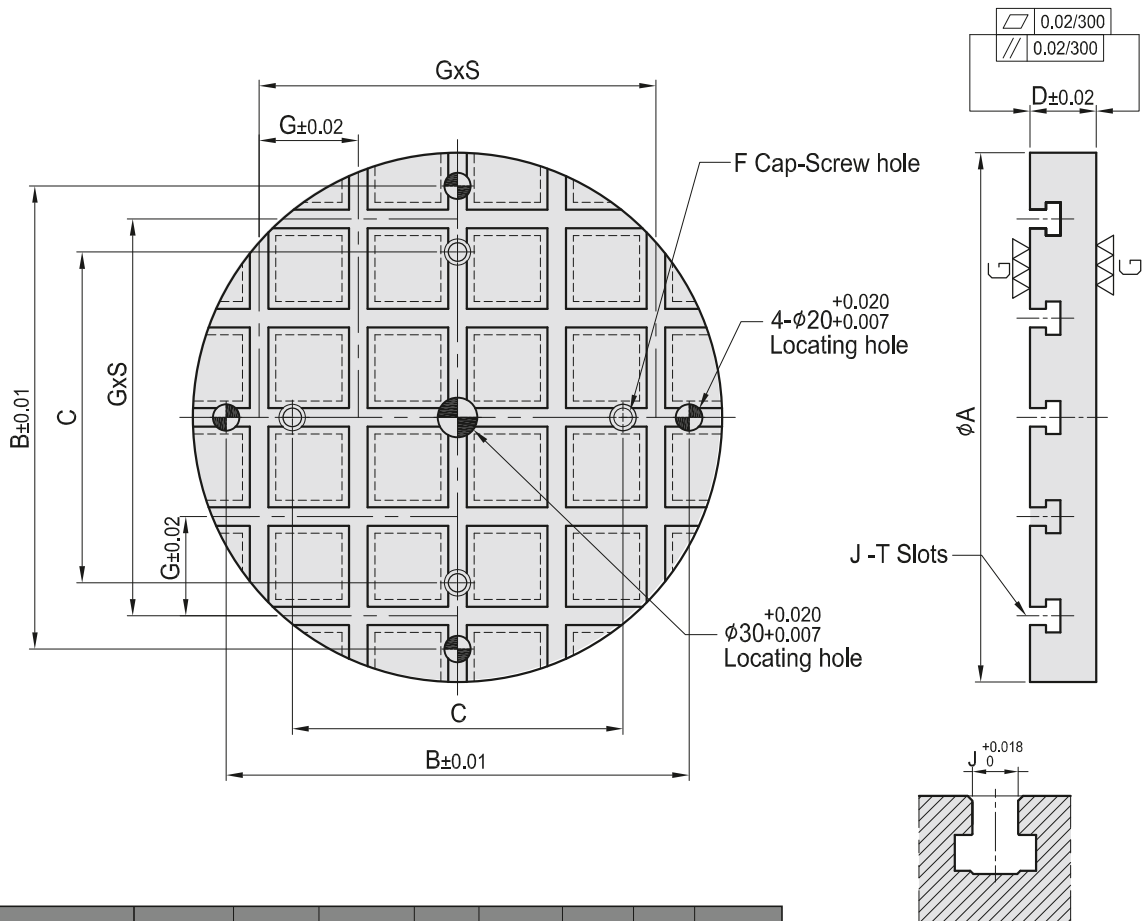


Figure J

MODEL NO.	A	B	C	D	F	G	S	kg
BPT/R/D300	300	250	150	50	M12	75	2	22
BPT/R/D400	400	350	250				4	36
BPT/R/D500	500	450	300	65	M16	100	4	74
BPT/R/D600	600	550	400					110