



MODULAR VISE - MV 100 / 200 / 300 / 400

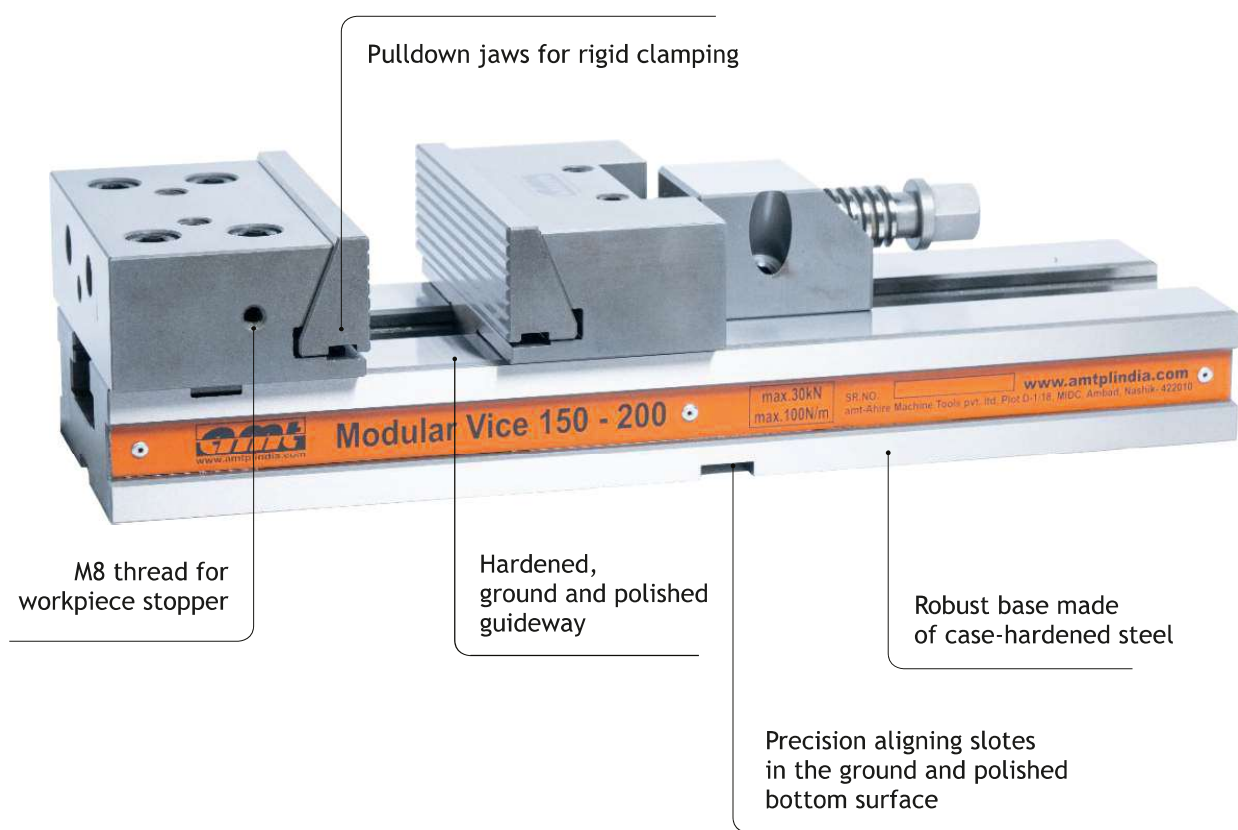
Scope of Application

- VMC machine - for efficient precision machining
- Horizontal installation - great variability and flexibility



Product Features

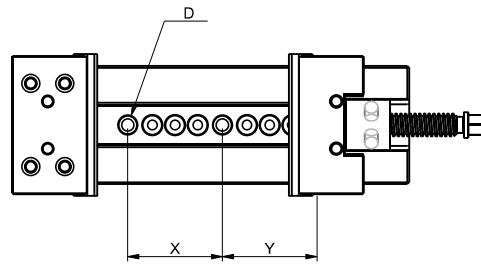
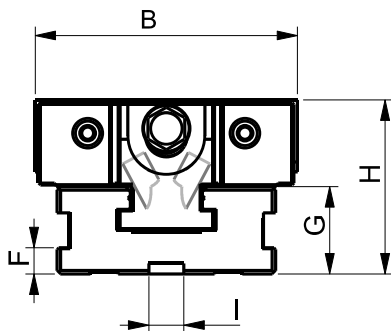
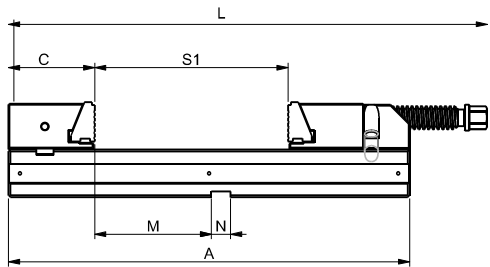
- Alloy steel body and Case-hardened at 60 HRC with Rigid construction and exclusion of **Vibrations**
- Parallelism of body is within 0.02 mm. vice with pull-down jaws.
- Since the workpiece is clamped by pulling down, floating up is prevented in spite of the **Powerful clamping force**
- Reproducible clamping forces are achieved using a torque wrench
- 4 extra tapped holes over the jaws for special stack type jaw application



Application Image



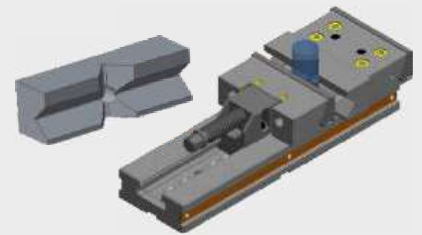
Technical Data



ACCESSORIES

Prismatic Jaw

Jaws for clamping round parts,
Horizontal diameter : 12-28 mm,
Vertical diameter : 18-55 mm



Note : Prismatic Jaw only applicable for MV150-200, MV150-300

Variant		MV 100-100	MV 150-200	MV 150-300	MV 200-400
Dimensions in mm	a	270	420	520	695
	b	100	150	150	200
	c	67	90	90	114
	d	N/A	21	21	26
	f	11	15	15	21
	g	35	50	50	70
	h	65	100	100	133
	i	20	20	20	20
	l	306	500	600	775
	m	63	122	122	121
	n	20	20	20	20
	x	N/A	100	100	100
	y	N/A	100	100	100
	s1	105	200	300	400

Scope Of Supply

- Vise with Clamping Jaws- 1 No.
- Work Piece Stopper- 1 No.
- Side Clamp- 4 No.
- Combination Spanner/ L-Spanner (MV 200/300) - 1 No.
- T-type Allen Key -1 No.
- Tenon 20x16-2 No.

Variant	MV 100-100	MV 150-200	MV 150-300	MV 200-400
Dimensions (mm)	306 x100 x 65	500X150X100	600X150X100	775 X 200 X 133
Clamping Range (mm)	105	200	300	400
Maximum Clamping force (kN)	20	30	30	40
Maximum Torque (Nm)	30	100	100	-
Weight (Kg)	6.5	34	38	70

N/A - Not Applicable