



# MOLETEADORES POR CORTE CUT-KNURLING TOOLS



## MF 14

### + Características

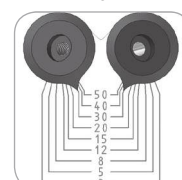
- Recomendado para moleteados tipo RGE
- Ajuste de las moletas según diámetro a moletear mediante escala graduada (Fig. 2)
- Cabeza basculante para el alineamiento de las moletas (Fig. 1)
- Ejes de HSS+TIN
- Ajuste del ángulo de ataque mediante tornillos integrados en el mango

### + Features

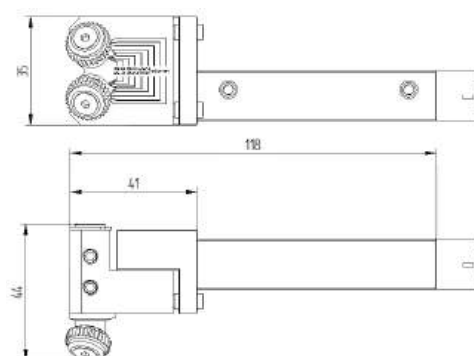
- Recommended for RGE type knurling
- Easy setting to the workpiece diameter by means of a graduated scale (Fig. 2)
- Pivoting head for knurls self-centering (Fig. 1)
- HSS+TIN bushing
- Adjustment of tool clearance angle by threaded studs integrated in the shank



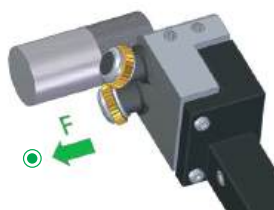
(Fig. 1)



(Fig. 2)



### + Avance Feed



### + Formas de moleteados realizables Feasible knurling forms

|                                     | R<br>RGE 30° | R<br>RGE 45°  |
|-------------------------------------|--------------|---------------|
| Tipo de moleteado<br>Knurling form  |              |               |
| Con moleta tipo<br>With knurl type  | AA + AA      | BL15° + BR15° |
| Avances permitidos<br>Allowed feeds | F            | F             |

### R Moleteados recomendados | Recommended knurling

| Herramienta   Tool |                         |                    |                       |                 |    |    |     |
|--------------------|-------------------------|--------------------|-----------------------|-----------------|----|----|-----|
| Código<br>Code     | Referencia<br>Reference | Versión<br>Version | Capacidad<br>Capacity | Moleta<br>Knurl | C  | D  | Kg  |
| 01100900           | MF14.53.12 R            | R                  | Ø 3 ÷ 50              | 14.5x3x5        | 12 | 16 | 0.5 |
| 01101000           | MF 14.53.12 L           | L                  | Ø 3 ÷ 50              | 14.5x3x5        | 12 | 16 | 0.5 |
| 01100100           | MF 14.53.14 R           | R                  | Ø 3 ÷ 50              | 14.5x3x5        | 14 | 16 | 0.5 |
| 01100200           | MF 14.53.14 L           | L                  | Ø 3 ÷ 50              | 14.5x3x5        | 14 | 16 | 0.5 |
| 01100300           | MF 14.53.16 R           | R                  | Ø 3 ÷ 50              | 14.5x3x5        | 16 | 16 | 0.5 |
| 01100400           | MF 14.53.16 L           | L                  | Ø 3 ÷ 50              | 14.5x3x5        | 16 | 16 | 0.5 |

| Repuesto   Spare Part |                         |  |
|-----------------------|-------------------------|--|
| Código<br>Code        | Referencia<br>Reference |  |
| 01985600              | EAT 14.53               |  |