



HERRAMIENTAS DE BRUÑIDO BURNISHING TOOLS



HBU 20

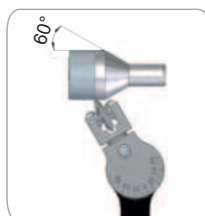
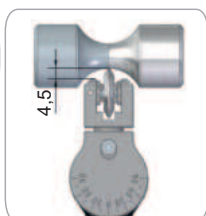
+ Características

- Herramienta diseñada para bruñir en tornos, superficies exteriores de formas variadas
- Cabeza giratoria con escala graduada (Fig.1&2)
- Cabeza provista de un sistema interno de resorte que regula la presión, haciéndola homogénea en toda la pieza (Fig.3)
- Rodillo soportado sobre rodamientos axiales
- Utilizable sobre piezas de diferentes tipos de materiales con durezas hasta 45HRC
- Eje porta-rodillo de metal duro
- Provista de rodillo de bruñir de perfil tipo U fabricado en HSS y templado a 62 HRC, con superficie pulida con una $Ra < 0.4$

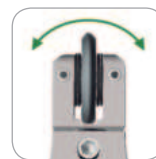
+ Features

- Tool designed for burnishing on lathes, on various profiles
- Rotating head with graduated scale (Fig.1&2)
- Head provided with an internal spring system that regulates the pressure, making it homogeneous in all the workpieces (Fig.1)
- The roller is supported between axial bearings
- Usable on workpieces of different types of materials with hardness up to 45 HRC
- Carbide pin
- Provided with a U type burnishing roller made of HSS and hardened to 62 HRC, with polished surface $Ra < 0.4$

+ Avance Feed



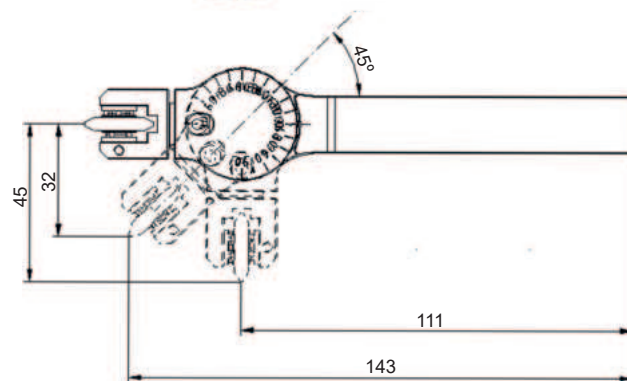
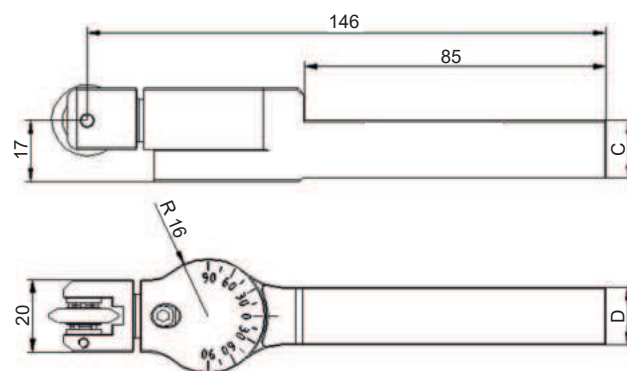
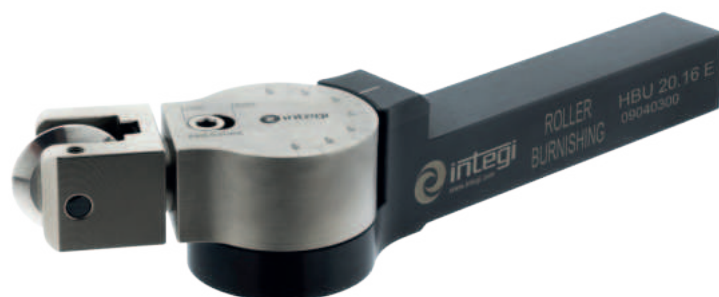
(Fig.1)



(Fig. 2)



(Fig.3)



Herramienta | Tool

Código Code	Referencia Reference	Versión Version	Rodillos Rolls	C	D	Kg
09040100	HBU 20.10	R+L	RB 20x4x4	10	16	0.3
09040200	HBU 20.12	R+L	RB 20x4x4	12	16	0.3
09040300	HBU 20.16	R+L	RB 20x4x4	16	16	0.4

Repuesto | Spare part

Código Code	Referencia Reference	
01990602	E 20.4 HM	
09990013	RODAX Ø4	